

New Construction

High Performance, Low Maintenance

BUILT NORTH IN THE **EAST** FOR THE NORTHEAST

Backed by 4 generations of our family serving you since 1946.

ECOLO

- Low Energy Consumption
- Smaller Carbon Footprint
- Durable, Sustainable Materials

ECONOMY

- Lower Energy Bills
- Low Ownership Cost
- Best-of-Class Warranty

COMFORT

- Low Air Infiltration
- High-Tech UV Protection
- Outstanding Sound Reductiony





All Ecoshield

Windows exceed all ENERGY

Energy Star standards for windows and sliding doors.

Frames and components are built to the stringent specifications of

the American Architectural Manufacturers Association

NFRC

America's leading window rating agency gives

National Fenestration Rating Council®

Ecoshield Windows their top rating for energy efficiency.



The Ecoshield Windows Story

Ka-Kel Windows are designed to live in harmony with your world. The high-efficiency design cuts energy costs dramatically. The low maintenance construction fits well with busy lifestyles. And with a best of class warranty, Kas-Kel Windows are guaranteed to work beautifully for years.

Ecology. Economy.

Kas-Kel Windows offer the best of both worlds, with a durable, high-performance design that meets or exceeds all Energy Star standards.

Ultra-High Performance

Our optional Energy Star U-4 and Energy Star III Glazing Packages meets or exceeds all current Energy Star standards. It can lower the average home energy bill by 30 to 40 percent and cut CO2 output by 1,600 pounds per year*.

Fabricated for today's generation.

Kas-Kel Windows offer a wide array of styles and casings to accommodate almost any design. Exceptional fit and finish, along with outstanding thermal performance have made them a popular choice among quality builders and homeowners, and they're backed by the best warranty in the industry.

Our Windows are made in the Northeast for the Northeast backed by 4 generations of our family – serving you since 1946.

MADE IN AMERICA







* Courtesy Truseal Technologies





Specialty Shape

Casement

Patio Door

Half Round

Bay/Bow

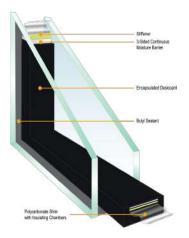
Double Hung

What's between the Glass Makes all the Difference

ECOSHIELD WINDOWS ARE BUILT WITH ADVANCED TECHNOLOGY DURALITE WARM-EDGE SPACERS



Windows built with Duralite technology reduce heat transfer and help stabilize the temperature of the inner windowpane, maintaining a comfortable inside environment, condensation-free glass, and saving you money on energy costs.



DURALITE® SPACER DESIGN

Duralite is a flexible, warm-edge spacer that lives between the inner and outer window panes. The Duralite technology features a unique no metal composite laminating system that provides superior durability and thermal performance for glass insulation in all weather.

An Ecoshield vinyl window with Duralite spacers contains an argon gas-filled polycarbonate shim with a virtually impermeable butyl sealant, a three-sided continuous moisture barrier, and a desiccated topcoat. This advanced design eliminates condensation and mold and allows natural light to filter in with UV blocking technology that protects interior finishes and decor.



SUPERIOR THERMAL PERFORMANCE

The thermal performance of a window plays a major role in household energy conservation. A high-performance window system will keep your energy costs low by reducing heat loss in the winter and heat gain in the summer. Duralite combined with Low-E glass and argon produces one of the highest performing, energy-efficient window systems, saving you money on your heating and cooling costs. Duralite is an ENERGY STAR[®] qualified product.







 Impact-resistant, scratch and dent-proof construction

- Resists pollution, acid rain, salt air, heat, humidity, temperature extremes, and weathering
- Lifetime guarantee and maintenance-free with easy cleaning functionality



- Heavy-duty double-walled frames provide ultimate structural strength
- Interlocking sash rails prevent tampering
- Dual-arm operators and multi-point locking systems for added security

NOT ALL VINYL WINDOWS ARE ECOSHIELD VINYL



- Patented DOE R5 glazing system provides superior insulation from weather and noise
- Unique multi-chamber construction eliminates the need for storm windows
- Meets Energy Star requirements, saving up to 40% in annual energy costs



- Clean architectural lines have a traditional window look
- Peel-free color integrated into vinyl construction
- → Elevated curb appeal designed to last

OUR CUSTOM MANUFACTURING FORMULA COMBINES SUPERIOR PVC COMPOUNDS WITH INNOVATIVE ENERGY EFFICIENT TECHNOLOGIES TO PRODUCE A VINYL WINDOW THAT SURPASSES LEADING COMPETITORS IN QUALITY, COST-SAVINGS, AND VISUAL A<u>PPEAL</u>.



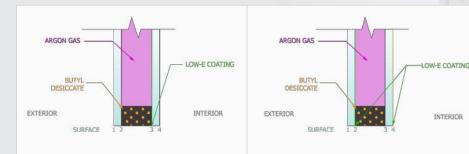


Glazing Options

Not All Glass is Created Equal

Windows in the Northeast can take a beating - Get the Right Glass!!!

Cold and Mixed Climates Like the Northeast Demand Performance from their Windows!

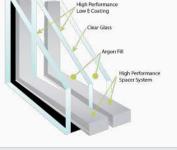


Energy Star III

- Higher level of solar heat control for the Northern Region
- High visible light transmission of 68% for plenty of natural daylighting and visibility into interior spaces
- Lower level of indoor and exterior reflectance
- The Low-e coating on this surface keeps weather OUT of your home.
 Frigid winter air and summer heat stay outside where they belong!

Energy Star U4

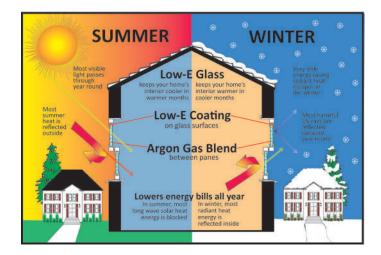
- Provides thermal insulation with passive solar gain resulting in year round cost savings
- High-level visible light transmission of 77% (VLT) for plenty of natural daylighting.
- Low-level indoor reflectivity
- Low e coatings on both glass surfaced keeps weather outside and your controlled environment in!



DOE – R5

 REDUCE THE AVERAGE HEAT LOSS THROUGH WINDOWS BY AS MUCH AS 40 PERCENT!

*Based on exterior replacement utilizing 16 windows. Savings are average and may vary according to home type and location.



CLEAR INSULATED GLASS

2 Pieces of insulated glass with air between them increases your energy efficiency from the standard One solid piece of glass.

Best for garages, sheds and other low cost applications





ECOSHIELD

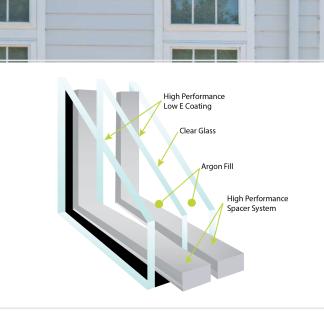
REDUCE THE AVERAGE HEAT LOSS THROUGH WINDOWS BY AS MUCH AS 40 PERCENT!

The DOE R-5 Windows Volume Purchase Program is about more than just saving money

Cold and mixed climages like the Northeast demand performance from their windows! R 5 Windows are the top tier of energy efficient windows and are highly insulating!

The US Department of Energy's Building Technologies Program (BTP) is coordinating a volume purchase of R5 windows and low-e storm windows, to expand the market of these high efficiency products.

Price has been the principal barrier to more widespread market commercialization. The aim of this volume purchase initiative is to work with industry and potential buyers to make highly insulated windows more affordable.



NFRC TESTING CHART DEPARTMENT OF ENERGY R5PROGRAM TRIPLE GLAZING PACKAGE

Effective Date: March 1, 2010

700/7000 Awning

		U-FACTOR	SHGC	VT	CR	DBLIOW Ey	GAS
SSB	WITHOUT GRIDS	0.20	0.19	0.35	75	У	DOUBLE AGON
SSB	WITH GRIDS	0.20	0.18	0.32	75	У	DOUBLE AGON
DSB	WITHOUT GRIDS	0.21	0.19	0.35	74	У	DOUBLE AGON
DSB	WITH GRIDS	0.22	0.18	0.32	74	Y	DOUBLE AGON

700/7000 Casement

		U-FACTOR	SHGC	VT	CR	DBLLOW Ey	GAS
SSB	WITHOUT GRIDS	0.20	0.19	0.35	74	У	DOUBLE AGON
SSB	WITH GRIDS	0.21	0.18	0.32	74	У	DOUBLE AGON
DSB	WITHOUT GRIDS	0.22	0.19	0.35	74	У	DOUBLE AGON
DSB	WITH GRIDS	0.22	0.18	0.32	74	Y	DOUBLE AGON

THE R FACTOR

indicates a windows resistance to Heat Flow (The higher the number the more effective the insulting factor).

THE U VALUE

measures the rate of heat transfer (The lower the U factor, the better a window insulates.)

KASSON AND KELLER, INC IS PROUD TO BE SELECTED AS A PARTICIPANT IN THE BTP VPP. WE PROVIDE A WIDE ARRAY OF PRODUCTS ACCEPTED UNDER THE DOE – R5 CRITERIA FOR WINDOWS.





The standard window with all the superior features.

The 220 new construction series double hung comes standard with features superior over the ordinary new construction window- including thermal performance that will exceed Energy Star, choice of top and bottom sash ventilation , easy clean feature , peace of mind locking system. Fabricated for today's generation.

GLAZING	U-VALUE	SHGC	VLT	CR	ZONE
Energy Star U4	0.25	0.27	0.48	47	N,NNC
Energy Star III	0.29	0.37	0.51	59	NC
Low E w/ Argon	0.28	0.28	0.51	63	NC
High Perf. Low E	0.32	0.28	0.51	58	
Clear	0	0	0	-	

*contact us to see thermal data with grids.

KAS-KEL NEW CONSTRUCTION WINDOWS WILL OFFER YOU A LIFETIME OF WORRY-FREE OPERATION, BACKED BY ONE OF THE BEST WARRANTIES IN THE INDUSTRY.



•				HENRY / DOUGH
	Features	STANDARD	OPTION	
	High-grade PVC delivers exceptional strength and thermal performance. White or Beige Interior	I		
	Full Fusion Welded Sash and Frame	S		
	Sloped Sill and Interlock Leg	\bigcirc		
	3-1/4" Frame Depth	S		
	DP 40 Rating	⊘		
	DP 50 Rating		O	
	Energy Star III (recommended)		\bigcirc	
2	Energy Star U-4		O	
	Clear insulated glass		\bigcirc	
,	Duralite flexible, warm-edge spacers	\bigcirc		
	Tints, Heat Reflection and other options available		I	
	Extruded aluminum framed fiberglass full screen			
	Extruded aluminum framed locking 1/2 Screen		\bigcirc	
	Full Flex Screens on painted exterior frames		O	
	Aluminum Screening Material		\bigcirc	
	Composite Reinforced Meeting Rail			
	Bottom and Top Sash Tilt in for easy cleaning			
5	Double weather stripped Meeting Rail	O		
	Nailing fin with J Channel	I		
	Nail Fin Only		\bigcirc	
j	Egress Sizing Available		\bigcirc	
	Primed Solid Pine Applied Extension Jambs 4-9/16", 6-9/16" and Custom		\bigcirc	
	Sheet Rock Returns		\bigcirc	
	All windows over 23 1/2 inches have 2 sash locks for maximum protection	I		
	Produced in white or beige to seamlessly match your window frame	I		
	Night Latches			
	WOCD sash limiters		\bigcirc	
	5/8" Contoured Grill Between the Glass		I	
5	3/4" Contoured SDL with spacer bar		O	

GLAZING

SCREENS

CONSTRUCTION

HARDWARE



220 Rolling Window

Precision-calibrated rollers for long life and smooth fingertip operation

220 Rolling

ECOSHIELD

The 220 Kas-Kel Rolling Windows are built on precision-calibrated rollers for smooth fingertip operation and manufactured to last for years. Maximize natural light filtration indoors with a beautifully designed rolling window.

NFRC Thermal Performance Data*

GLAZING	U-VALUE	SHGC	VLT	CR	ZONE
Energy Star U4	0.23	0.26	0.46	51	N,NC
Energy Star III	0.28	0.36	0.51	59	NC
Low E w/ Argon	0.27	0.28	0.51	63	N,NC
High Perf. Low E	0.31	0.28	0.51	59	
Clear	0	0	0	-	

*contact us to see thermal data with grids.

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	Features	STANDARD	OPTION
	High-grade PVC		
MATERIALS	Fusion Welded Sash and Frame	I	
	Sloped Sill and Interlock Leg	I	
	Sash is easily removed for cleaning.	\bigcirc	
	Aluminum Reinforced Meeting Rail	\bigcirc	
	DP 35 Rating	\bigcirc	
PERF.	DP 40 Rating		I
	DP 50 Rating		I
	Energy Star III	I	
<u>u</u>	Energy Star U-4		S
GLAZING	Clear insulated glass (3/4")		I
ច	Duralite flexible, warm-edge spacers	I	
	Tints, Heat Reflection and other options available		I
	Aluminum Extruded Fiberglass 1/2 screen	\bigcirc	
SCREENS	Aluminum framed fiberglass full screen		I
	Full Flex Screens		
	Aluminum Screening Material		<
	3/4" Contoured Grill Between the Glass		S
GRIL	3/4" Contoured SDL with spacer bar		S

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220 Picture

One of the most functional, most efficient vinyl picture windows on the planet

The slim frame and sash design allow for maximum viewing area, while our Energy Star glazing package meets the latest, most rigorous Energy Star standards. It's one of the most functional, most efficient vinyl picture windows on the planet.

NFRC Thermal Performance Data*

GLAZING	U-VALUE	SHGC	VLT
Energy Star U4	0.22	0.28	0.50
Low E w/ Argon	0.25	0.30	0.55
Energy Star III	0.26	0.39	0.55
High Perf. Low E	0.29	0.30	0.55
Clear	0.45	0.65	0.68

*contact us to see thermal data with grids.

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	Features	STANDARD	OPTION
MATERIALS	High-grade PVC delivers exceptional strength and thermal performance. White or beige Interior	⊘	
	Fusion Welded Sash and Frame		
Z	3 ¼" Frame Depth	I	
PERF	DP 35 Rating	O	
	Energy Star III	I	
U	Energy Star U-4		I
GLAZING	Clear insulated glass (3/4")		O
ច	Duralite flexible, warm-edge spacers		
	Tints, Tempered and Double Strength and other options available		I
GRILLS	3/4" Contoured Grill Between the Glass		
GRI	3/4" Contoured SDL with spacer bar		I
CONSTRUCTION	Integral Nail Fin		
	Integral Nail Fin and J-Channel	\bigcirc	
NSTR	Available without J-Channel		I
8	4 9/16" , 6 9/16", and custom Pre-Primed Extension Jamb		I

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One of the most functional, most efficient vinyl picture windows on the planet

MATERIALS

PERF

GLAZING

GRILLS

CONSTRUCTION

The 300C window utilizes a New England Style 3 ¹/₂" Cambridge Flat Casing which integrates a built -in J-channel pocket for siding and nail-fin for installation. (filler available)

An elegant, classic look and advanced design with high thermal ratings and glazing package options that meet or exceed Energy Star requirements.

NFRC Thermal Performance Data*

GLAZING	U-VALUE	SHGC	VLT
Energy Star U4	0.22	0.28	0.50
Low E w/ Argon	0.25	0.30	0.55
Energy Star III	0.26	0.39	0.55
High Perf. Low E	0.29	0.30	0.55
Clear	0.45	0.65	0.68

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	Features	STANDARD	OPTION
	High-grade PVC delivers exceptional strength and thermal performance. White or beige Interior	•	
	Fusion Welded Sash and Frame	S	
	3 ¼" Frame Depth	S	
	DP 35 Rating	⊘	
	Energy Star III		
)	Energy Star U-4		I
	Clear insulated glass (3/4")		I
5	Duralite flexible, warm-edge spacers	I	
	Tints, Tempered and Double Strength and other options available		I
	3/4" Contoured Grill Between the Glass		
	3/4" Contoured SDL with spacer bar		I
	3 ½" Cambridge Flat Casing	O	
	Integral Nail Fin	I	
	Integral Nail Fin and J-Channel	S	
	Available without J-Channel		S
	4 9/16", 6 9/16", and custom Pre-Primed Extension Jamb		I

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300C Series | Double Hung Window *High thermal efficiency - exceptionally solid design*

The 300C Double Hung window utilizes a New England Style 3 ½" Cambridge Flat Casing which integrates a built -in J-channel pocket for siding and nail-fin for installation. (filler available). An elegant, classic look and advanced design with high thermal ratings and glazing package options that meet or exceed Energy Star requirements.

Factory applied off the edge design ensures maximum weather protection.

GLAZING	U-VALUE	SHGC	VLT	CR	ZONE
Energy Star U4	0.25	0.27	0.48	47	N,NNC
Energy Star III	0.29	0.37	0.51	59	NC
Low E w/ Argon	0.28	0.28	0.51	63	NC
High Perf. Low E	0.32	0.28	0.51	58	
Clear	0	0	0	-	

*contact us to see thermal data with grids.

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Ī			
	Features	STANDARD	OPTION
	High-grade PVC delivers exceptional strength and thermal performance. White or Beige Interior	I	
(IAL)	Full Fusion Welded Sash and Frame		
IMA I ERIALS	Sloped Sill and Interlock Leg	S	
2	3-1/4" Frame Depth	I	
<u>.</u>	DP 40 Rating		
LERL.	DP 50 Rating		
	Energy Star III (recommended)		O
,	Energy Star U-4		0
GLAZING	Clear insulated glass		 Image: Control of the second se
GLI	Duralite flexible, warm-edge spacers	I	
	Tints, Heat Reflection and other options available		\bigcirc
	Extruded aluminum framed fiberglass full screen	\bigcirc	
	Extruded aluminum framed locking 1/2 Screen		O
OLKEEND	Full Flex Screens on painted exterior frames		\bigcirc
	Aluminum Screening Material		\bigcirc
	Composite Reinforced Meeting Rail		
	Bottom and Top Sash Tilt in for easy cleaning	I	
Z	Double weather stripped Meeting Rail	\bigcirc	
	3 ½" Cambridge Casing	O	
	Nailing fin with J Channel	I	
5	Nail Fin Only		O
	Egress Sizing Available		
	Primed Solid Pine Applied Extension Jambs 4-9/16", 6-9/16" and Custom		O
	Sheet Rock Returns		\bigcirc
AKE	All windows over 23 1/2 inches have 2 sash locks for maximum protection	S	
HAKDWAKE	Produced in white or beige to seamlessly match your window frame	I	
	Night Latches		
S	WOCD sash limiters		
ek l	5/8" Contoured Grill Between the Glass		O
	3/4" Contoured SDL with spacer bar		

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300C Rolling Window New England Style Cambridge Flat Casing

The 300C Rolling window utilizes a New England Style 3 ¹/₂" Cambridge Flat Casing which integrates a built -in J-channel pocket for siding and nail-fin for installation. (filler available). An elegant, classic look and advanced design with high thermal ratings and glazing package options that meet or exceed Energy Star requirements.

NFRC Thermal Performance Data*

	-				
GLAZING	U-VALUE	SHGC	VLT	CR	ZONE
Energy Star U4	0.23	0.26	0.46	51	N,NC
Energy Star III	0.28	0.36	0.51	59	NC
Low E w/ Argon	0.27	0.28	0.51	63	N,NC
High Perf. Low E	0.31	0.28	0.51	59	
Clear	0	0	0	-	

*contact us to see thermal data with grids.

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	Features	STANDARD	OPTION
	High-grade PVC	\bigcirc	
MATERIALS	Fusion Welded Sash and Frame	\bigcirc	
	3 ½" Cambridge Casing	\bigcirc	
MATE	Sloped Sill and Interlock Leg	\bigcirc	
	Sash is easily removed for cleaning.	\bigcirc	
	Aluminum Reinforced Meeting Rail	\bigcirc	
	DP 35 Rating	O	
PERF.	DP 40 Rating		I
	DP 50 Rating		O
	Energy Star III	\bigcirc	
<u>u</u>	Energy Star U-4		I
GLAZING	Clear insulated glass (3/4")		I
0	Duralite flexible, warm-edge spacers	\bigcirc	
	Tints, Heat Reflection and other options available		S
	Aluminum Extruded Fiberglass 1/2 screen	\bigcirc	
SCREENS	Aluminum framed fiberglass full screen		I
	Full Flex Screens		I
	Aluminum Screening Material		O
LLS	3/4" Contoured Grill Between the Glass		S
GRII	3/4" Contoured SDL with spacer bar		I



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300 Double Hung Brickmold Trim Package

Traditional Look

The 300 Double Hung window utilizes an integrated **brickmold trim** package or a 3 ½" vinyl trim option, both of which also serve as a J-channel pocket for easy installation. An elegant, classic look and advanced design with high thermal ratings and glazing package options that meet or exceed Energy Star requirements. MATERIALS

PERF

GLAZING

SCREENS

HARDWARE

CONSTRUCTION

GRILLS

GLAZING	U-VALUE	SHGC	VLT	CR	ZONE
Energy Star U4	0.23	0.27	0.48	51	N,NC
Energy Star III	0.27	0.37	0.52	51	NC
Low E w/ Argon	0.27	0.28	0.52	63	NC
High Perf. Low E	0.31	0.28	0.52	63	
Clear	0	0	0	-	

*contact us to see thermal data with grids.

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Features	STANDARD	OPTION
High-grade PVC delivers exceptional strength and thermal performance. White or beige Interior	<	
Fusion Welded Sash and Frame		
Sloped Sill with Interlocking Leg		
3-5/8" Frame Depth	O	
DP 35 Rating		
DP 50 Rating		I
Energy Star III	I	
Energy Star U-4 Glass		I
Double Strength Glass		I
Clear insulated Glass		I
Duralite flexible, warm-edge spacers	O	
Tints, Heat Reflection and other options available		<
Aluminum framed fiberglass full screen		
Aluminum framed fiberglass half screen		I
Full Flex Screen on painted products		I
Aluminum Screening Material		I
All windows over 23 1/2 inches have 2 sash locks for maximum protection	⊘	
Night Latches	\bigcirc	
WOCD sash limiters		I
Produced in white or beige to seamlessly match your window frame	⊘	
Brickmold exterior profile	\bigcirc	
Composite Reinforced Meeting Rail		
Nailing fin with J Channel	I	
Double weather stripped Meeting Rail		
J Channel Filler		S
Bottom and Top Sash Tilt in for easy cleaning	\bigcirc	
Primed Solid Pine Applied Extension Jambs 4-9/16", 6-9/16" and Custom		S
3/4" Contoured Grill Between the Glass		© © ©
3/4" Contoured SDL with spacer bar		I

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300 Rolling Window *Brickmold Trim Package*

Creates a traditional exterior finish

MATERIALS

PERF

GLAZING

SCREENS

CONSTRUCTION

GRILLS

HARDWARE

Kas-Kel's 300 series new construction rolling windows feature an integrated brickmold trim package, which creates a traditional exterior finish.

The brickmold trim also serves as a J-channel pocket making for a clean finish look and easy installation.

NFRC Thermal Performance Data*

GLAZING	U-VALUE	SHGC	VLT	CR	ZONE
Energy Star U4	0.25	0.27	0.47	47	N,NC
Energy Star III	0.29	0.37	0.52	59	NC
Low E w/ Argon	0.29	0.29	0.52	59	NC
High Perf. Low E	0.33	0.29	0.52	56	
Clear	0	0	0	-	

*contact us to see thermal data with grids.

KAS-KEL NEW CONSTRUCTION WINDOWS WILL OFFER YOU A LIFETIME OF WORRY-FREE OPERATION, BACKED BY ONE OF THE BEST WARRANTIES IN THE INDUSTRY.



Features	STANDARD	OPTION
High-grade PVC delivers exceptional strength and thermal performance. White or beige Interior	0	
Fusion Welded Sash and Frame	I	
Removable Sash for cleaning	I	
Fully Weather Stripped Interlock		
Frame Depth 3 5/8"	I	
DP 35 Rating		
DP 40 Rating		I
Energy Star III	I	
Energy Star U-4		I
Clear insulated glass (3/4")		S
Duralite flexible, warm-edge spacers		
Tints, Heat Reflection and other options available		S
Aluminum Extruded Fiberglass 1/2 screen	\bigcirc	
Aluminum framed fiberglass full screen		I
Full Flexscreens on painted exteriors		
Aluminum Screening Material		I
Composite Reinforced Meeting Rail	I	
Integral Nail Fin	I	
Integral Nail Fin and J-Channel	I	
4 9/16", 6 9/16", and custom Pre-Primed Extension Jamb		S
3/4" Contoured Grill Between the Glass		I
3/4" Contoured SDL with spacer bar		I
Ecoshield Rolling Windows are built on precision-calibrated rollers for long life and smooth fingertip operation.	⊘	
Cam Locks made to stand up to frequent use.	I	
All windows over 28 inches tall have 2 sash locks for maximum protection	I	
Produced in white or beige to seamlessly match your window frame		

Kas~Kel 🍢

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 sales@kassonkeller.com



300 Picture Window Brickmold Trim Package

Clean finish look and easy installation

Kas-Kel's 300 series new construction picture windows feature an integrated brickmold trim package, which creates a traditional exterior finish. The brickmold trim also serves as a J-channel pocket making for a clean finish look and easy installation.

NFRC Thermal Performance Data*

GLAZING	U-VALUE	SHGC	VLT	CR	ZONE
Energy Star U4	0.46	0.68	0.45	45	
Energy Star III	0.25	0.40	0.57	65	Ν
Low E w/ Argon	0.25	0.31	0.57	65	N,NC
High Perf. Low E	0.29	0.31	0.57	60	NC
Clear Clear-Air-Clear	0	0	0	-	

*contact us to see thermal data with grids.

	Features	STANDARD	OPTION
MATERIALS	High-grade PVC delivers exceptional strength and thermal performance. White or beige Interior		
	Fusion Welded Sash and Frame	S	
2	Frame Depth 3 5/8"	<	
PERF.	DP 50 Rating		0
	Energy Star III	I	
U	Energy Star U-4		
GLAZING	Clear insulated glass (3/4")		
ច	Duralite flexible, warm-edge spacers	O	
	Tints, Heat Reflection and other options available		
lion	Integral Nail Fin	I	
CONSTRUCTION	Integral Nail Fin and J-Channel	\bigcirc	
CONS	4 9/16" , 6 9/16", and custom Pre-Primed Extension Jamb		S
GRILLS	3/4" Contoured Grill Between the Glass		
GRI	3/4" Contoured SDL with spacer bar		S





700 SERIES | Casement engineered for easy operation and maximum ventilation

Our Most Versatile Window

By design this window combines the beauty and performance you would expect to find in premium windows. Multiple point locking system with a clean fold away handle speaks volumes about our Casements. Configured with single or multi-unit combination for maximum ventilation. Fabricated for today's generation.

GLAZING	U-VALUE	SHGC	VLT
DOE – R5 – Triple	0.19	0.19	0.33
Energy Star U-4	0.23	0.23	0.41
Energy Star III	0.26	0.32	0.44
Low E Argon	0.26	0.24	0.44
Low E HP	0.29	0.24	0.44
Clear	0.41	0.53	0.54

*contact us to see thermal data with grids.





	Features	STANDARD	OPTION
	High-grade PVC delivers exceptional strength and thermal performance. White or Beige Interior	I	
S	Fusion Welded Sash and Frame	\bigcirc	
MATERIALS	Exterior Beveled Sash	\bigcirc	
MAT	Sash Snubbers	\bigcirc	
	Double weather stripped Sash	O	
	Single Lever Multi-Point Locking System	O	
PERF.	DP 50 Rating	\bigcirc	
	Energy Star III (recommended)		I
	Energy Star U-4		I
5NIZ	DOE R5 Triple Glass Package		⊘
GLAZING	Clear insulated glass		
	Duralite flexible, warm-edge spacers	\bigcirc	
	Tints, Heat Reflection, Impact Resistance, Triple Glazing and other options available		I
ENS	Aluminum Extruded Full View Fiberglass Full Screen	O	
SCREENS	Aluminum Screening Material		\bigcirc
	Folding Hardware		0
HARDWARE	Egress Hardware		\bigcirc
HA	Sash Limiter Hardware (for Fall Prevention)		I
	Nailing fin with J Channel	\bigcirc	
TION	Brickmold J Channel/ or no J Channel		
CONSTRUCTION	3" Cambridge Casing		\bigcirc
CONS	Primed Applied Solid Pine Extension Jambs 4-9/16, 6-9/16 and Custom		I
	1/2" and 3/4" Sheetrock Returns		I
	3/4" Contoured Grill Between the Glass		0
GRILLS	3/4" Contoured SDL with spacer bar		
ש	2" Contoured SDL with spacer bar for simulated Double Hung look		O





700 Series | Awning window

Easy operation and maximum ventilation

The accent window with all the bells and whistles.

The unique style and lines will catch your eye as will the performance and sizing features it includes. Stacked side by side or over the top of a primary window will work with great ease , giving you the flexibility needed when designing your home. Designed for today's generation.

GLAZING	U-VALUE	SHGC	VLT
DOE – R5 – Triple	0.19	0.19	0.33
Energy Star U-4	0.23	0.23	0.41
Energy Star III	0.26	0.32	0.44
Low E Argon	0.26	0.24	0.44
Low E HP	0.29	0.24	0.44
Clear	0.41	0.53	0.54

*contact us to see thermal data with grids.

	Features	STANDARD	OPTION
s	High-grade PVC delivers exceptional strength and thermal performance. White or Beige Interior	⊘	
RIAL	Fusion Welded Sash and Frame	I	
MATERIALS	Beveled Exterior Sash		
	Sash Snubbers		
dan Olan	Energy Star III (recommended)		I
	Energy Star U-4		
DNI	DOE R5 Triple Glass Package		I
GLAZING	Clear insulated glass		O
	Duralite flexible, warm-edge spacers	I	
	Impact Resistance, Tints, Heat Reflection, and other options available		I
PERF.	DP 50 Rating	S	
RE	Produced in white or beige to seamlessly match your window frame	O	
HARDWARE	Single Lever Multi-Point Locking System		
НА	Folding Hardware		S
	Double weather stripped Sash		
NOI	1/2" and 3/4" Sheetrock Returns		\bigcirc
CONSTRUCTION	Nailing fin with J Channel		I
CONS'	Brickmold J Channel/ or no J Channel		
	Primed Solid Pine Applied Extension Jambs 4-9/16", 6-9/16" and Custom		I
ENS	Extruded aluminum framed fiberglass full screen	I	
SCREENS	Aluminum Screening Material		O
	3/4" Contoured Grill Between the Glass		I
GRILLS	3/4" Contoured SDL with spacer bar		
	2" Contoured SDL with spacer bar for simulated Double Hung look		I









700 Picture Slim frame design allows for maximum viewing area

Expansive views and versatile style.

ECOSHIELD

Available in your choice of glass options and grid patterns. The 700 picture window can be configured to work seamlessly with any of our other series of windows and matching trim styles. Fabricated for todays generation

GLAZING	U-VALUE	SHGC	VLT
DOE – R5 – Triple	0.21	0.22	0.38
Low E w/ Argon	0.26	0.28	0.51
High Perf. Low E	0.30	0.29	0.51
Clear	0.45	0.61	0.63



	Features	STANDARD	OPTION
MATERIALS	High-grade PVC delivers exceptional strength and thermal performance. White or Beige Interior	0	
	Thermal Fusion Welded Frame	S	
	3" Cambridge Flat Casing		\bigcirc
	Integral Nail Fin and J-Channel	S	
	Primed Applied Solid Pine Extension Jambs 4-9/16, 6-9/16 and Custom		I
CONSTRUCTION	3" Cambridge Flat Casing		
	Integral Nail Fin and J-Channel	S	
	Primed Solid Pine Applied Extension Jambs 4-9/16", 6-9/16" and Custom		⊘
PERF.	DP 50 Rating	I	
GLAZING	Energy Star III	S	
	Energy Star U-4		I
	DOE R5 Triple Glass Package (1")		I
	Clear insulated glass		I
	Duralite flexible, warm-edge spacers	I	
	Impact Resistance, Tints, Heat Reflection and other options available		I
GRILLS	3/4" Contoured Grill Between the Glass		
	3/4" Contoured SDL with spacer bar		I





Simulated Divided Light Grill



3/4 Contoured SDL with spacer bar

 Our simulated divided light grill incorporates a space giving the look of true divided light

Grill Between the Glass



- 3/4" Contoured Grill Between the Glass
- Our grill between the glass incorporates a deluxe shadow bar giving the look and feel of divided panes.







Fabricated for today's generation.

- → Limited Lifetime Warranty
- → Over Seven Decades of Manufacturing Experience
- → Electronic Ordering System
- → Field Service Team
- → Architectural Support
- → Marketing Services
- → Extensive Delivery Fleet
- → Energy Star Labeled
- → NFRC Certified
- → AAMA Certified Extrusions



A Cleaner, Greener World

Ecoshield Windows can reduce home energy use by 30 to 40 percent, and reduce CO2 output by 1,600 pounds per year. * No window on Earth is better for the planet.

Designed for Living

Ecoshield Windows come in a wide range of styles to complement almost any architecture. They're low maintenance, high-performance, easy to clean, and a natural fit with any living room or lifestyle.

Built for Life

High-grade hardware and high-impact components have earned Ecoshield Windows high marks for longevity. All Ecoshield Windows are backed by the strongest warranty in the industry.

Standard Exterior Colors











TERRASTONE

FIELDSTONE

AUTUMN RED HUNTER GREEN

Have a color in mind? We can custom match it! *All representations of colors are mechanically reproduced and may vary from the actual product. Terms and conditions apply







